



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5716-1
Job Sheet 196918



Part No: D5716-1

Job Qty: 30 pcs

Part Name: Clamp



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/25/19

Job Tracking No:

Due Date: 7/19/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: Dwg D5716 REV.A IPP Rev:A New issue 19/04/24 JFS Verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
110	Purchasing	30 pcs	7/19/19		0.00	0.00	Purchasing - 1	JUL 1 1 2019
							Purchasing - 2	
							Purchasing - 3	
120	Packaging 2-1 - Receive - B4B	30 pcs	7/19/19		0.00	0.00	Packaging 2 - 1 - B4B	JUL 1 1 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S197514



Part: D5716-1

Job No: 196918

Serial No/Batch: S197514

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/11/19

				B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
130	QC 6	30 pcs	7/19/19	0.00 0.00	QC 6 - 68
					QC 6 - 61
					QC 6 - 40
					QC 6 - 81
140	Handfinish - 1-1 Chemical-B4B	30 pcs	7/19/19	0.00 0.00	Handfinish - 1 - 1 - B4B
150	QC 7	30 pcs	7/19/19	0.00 0.00	QC 7 - 10
160	Powdercoat - 1 White GI(A)-B4B	30 pcs	7/19/19	0.00 0.00	Powdercoat - 1 - B4B
170	QC 3	30 pcs	7/19/19	0.00 0.00	QC 3 - 10
180	Packaging 3-1 - Stock - B4B	30 pcs	7/19/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B

JUL 15 2019
 BL 19-7-15
 BL 19-7-15
 DAS
 61
 9-89

				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	PC STS23
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAG 21 9:55
190 QC 21 - SA	30 pcs	7/19/19	0.00 0.00	QC 21 - SA - 21	JUL 17 2019
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 110 - ISSUE PO TO METEC. MANUFACTURE D5716-1 LUG AS PER DWG (INCLUDE ALODINE AND POWDERCOAT)
 Descriptions: 120 - (Receive & Inspect for Damage & Mat'l Certs) Ensure C of C is attach
 130 - (QC6- All purchased or subcontracted products)
 140 - CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 150 - QC7-Inspect Chemical Conversion Coat
 160 - START TIME: 2:00 OVEN TEMPERATURE: 300° FINISH TIME: 2:00
 170 - QC3- Inspect Part Finish Standard Process
 180 - (Identify as per dwg & Stock Location:)
 190 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D2423	Lug Extrusion	3.7500 ft (.125 ea)	110-Purchasing	
D5716-1P	Clamp	30 Ea (1 ea)	110-Purchasing	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D2423	4	468	0
	D5716-1P	30	0	0
Part Specifications				
Specifications could not be found.				

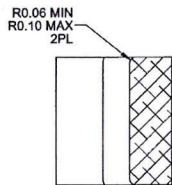
Plex 7/15/19 8:49 AM dart.lacelle.linda

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
130	QC 6	30 pcs	7/19/19	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
180	Packaging 3-1 - Stock - B4B	30 pcs	7/19/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
190	QC 21 - SA	30 pcs	7/19/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

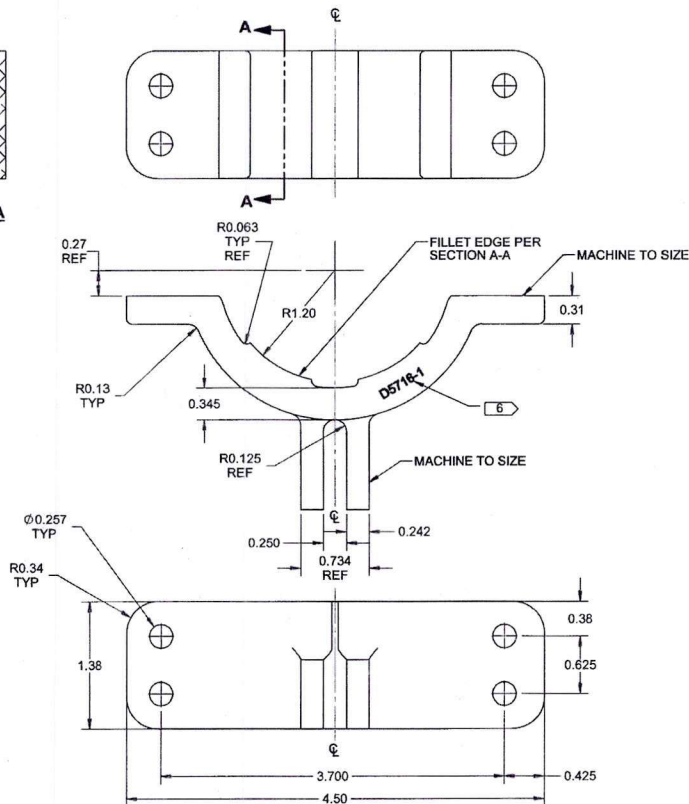
Part Op 110 - ISSUE PO TO METEC. MANUFACTURE D5716-1 LUG AS PER DWG (INCLUDE ALODINE AND POWDERCOAT)
 Descriptions: 120 - (Receive & Inspect for Damage & Mat'l Certs) Ensure C of C is attach
 130 - (QC6- All purchased or subcontracted products)
 180 - (Identify as per dwg & Stock Location: _____)
 190 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D2423	Lug Extrusion	3.7500 ft (.125 ea)	110-Purchasing	5187667
D5716-1P	Clamp	30 Ea (1 ea)	110-Purchasing	5197508 5197506
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D2423	4	505	0
	D5716-1P	30	0	0
Part Specifications				
Specifications could not be found.				

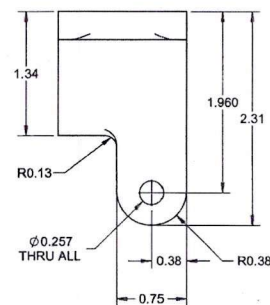
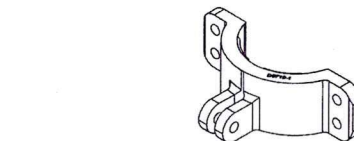
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SECTION A-A



D5716-1 CLAMP



RELEASED
2019 JUN 19
ECN19-773

- NOTES:
- 1) MATERIAL: MAKE FROM D2423 EXTRUSION
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: ENGRAVE DART P/N "D5716-1" TO A DEPTH OF 0.010±0.005 IN THIS LOCATION WITH TOOL TIP RADIUS OF 0.015±0.005.
 - 7) WEIGHT: 0.28 lbs

DESIGN	VS	PM	19.02.21
DRAWN	PM	BY	DATE
CHECKED	RF	DART AEROSPACE LTD	
MFG. APPR.	JFS	HAWKESBURY, ONTARIO, CANADA	
APPROVED	VS	DRAWING NO.	REV. A
DE APPR.	DS	D5716	SHEET 1 OF 1
DATE	19.02.21	TITLE	SCALE
		CLAMP	NTS

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196918



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043841



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043841

PO Date: 6/25/19

Due Date: 7/9/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
2019-06-25

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	196918	D5716-1P			Clamp	Firmed	-	7/9/19	30 Ea	0 Ea	30 Ea	\$135.00/Ea	\$4,050.00
30 X JUL 11 2019													
Grand Total: \$4,050.00													

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 6/25/19 12:59 PM Dart.Guerin.Kimberley

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 25561
Shipment Date: 10-Jul-2019
Ship Via: Pick up at METEC
Order Number: 3959
Order Date: 06/25/19

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB043841 ✓
Terms: Net 60 Days

----- Quantity -----								Job
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Number</u>
1	30	30	0	0	EA	DART-D5716-1P Clamp, no finishing Material by Dart	A5	3959-01

RECEIVED

JUL 11 2019

DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
Dart Aerospace Ltd.



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	Material Batch #	Paint Batch #	P.O. Number
30	DART-D5716-1P	Clamp, no finishing	A5	S187667	-	HB043841

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, July 10, 2019